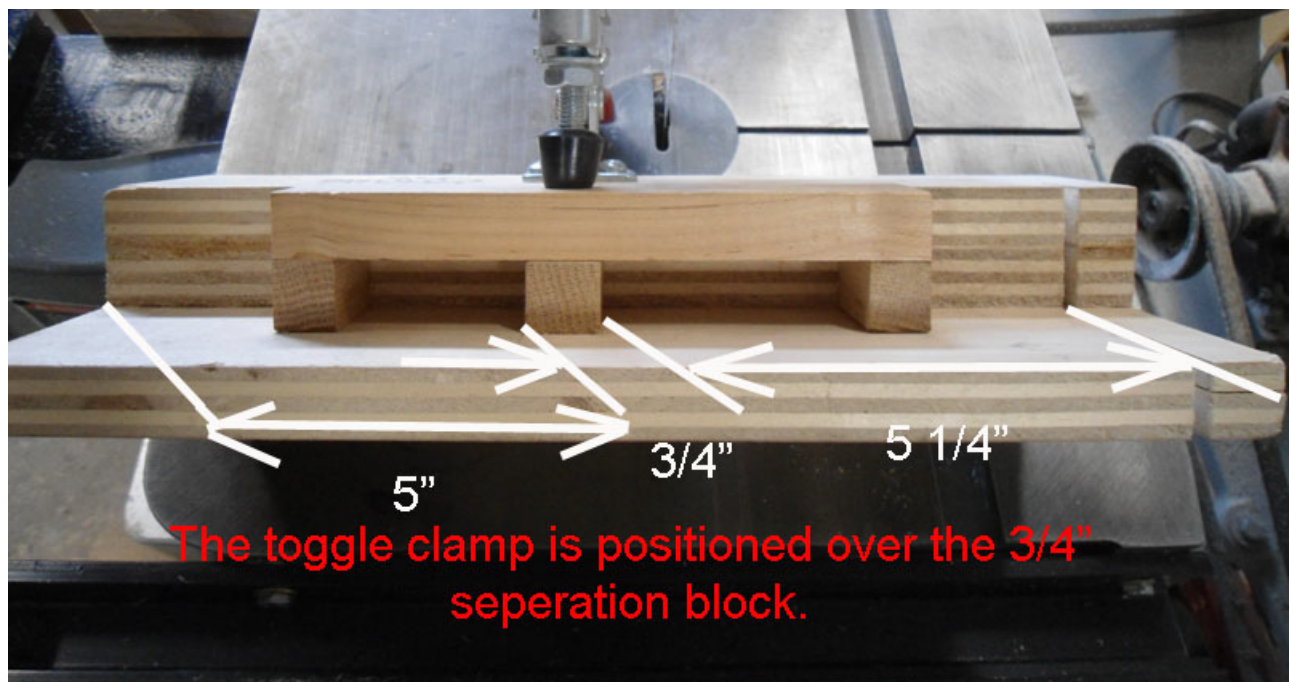
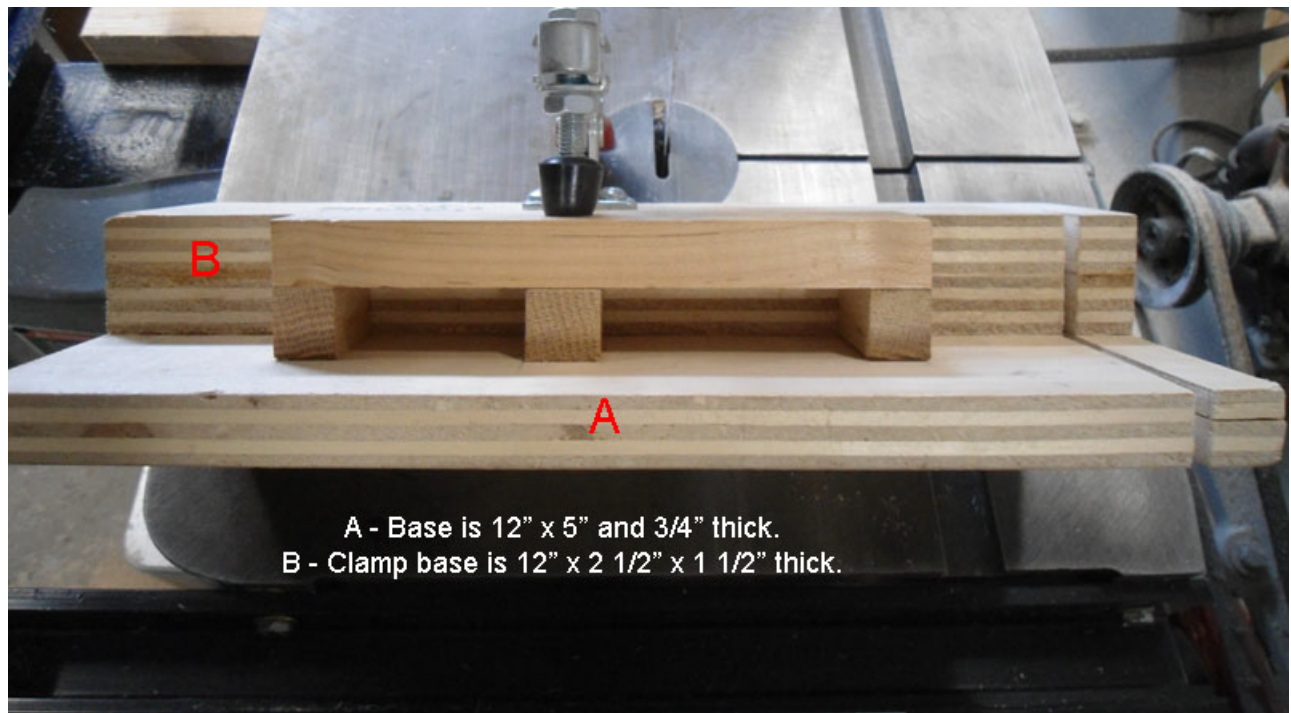


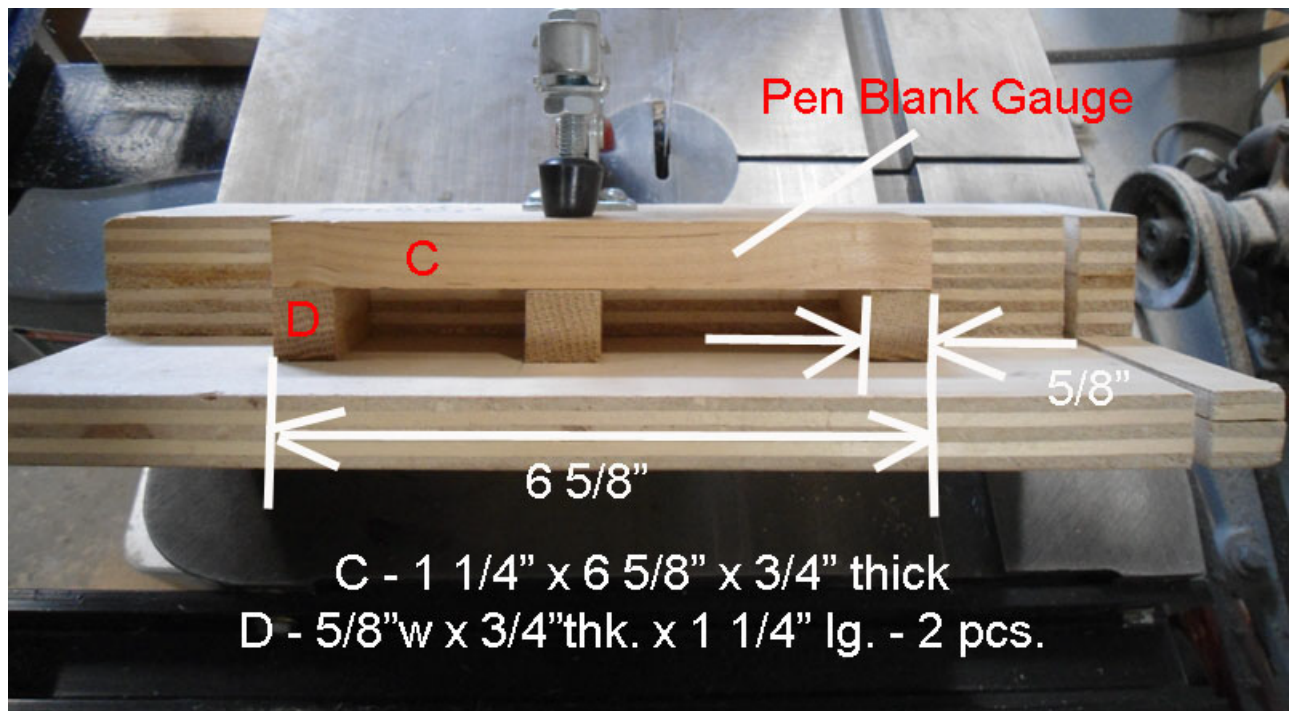
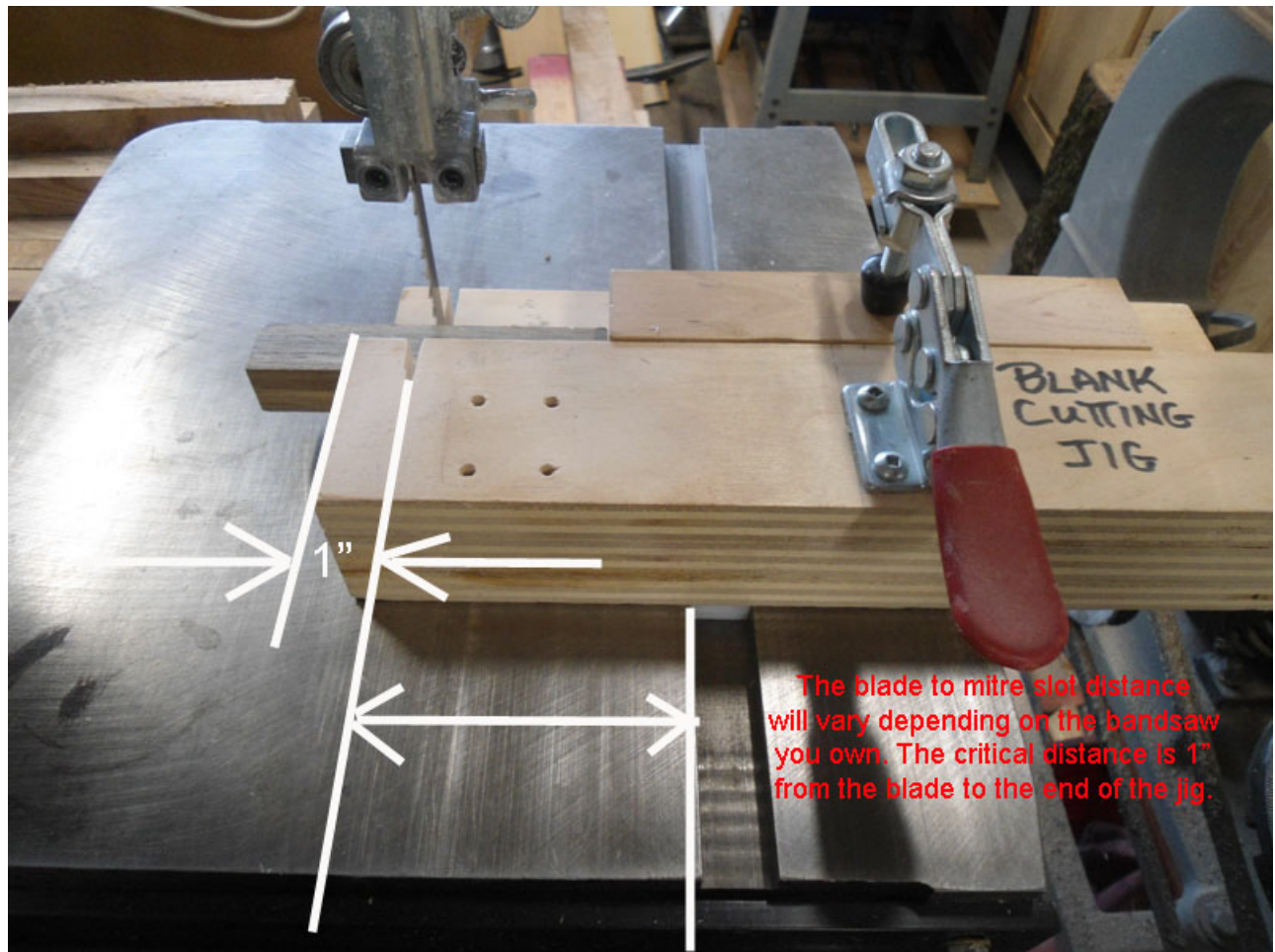
Pen Blank Cutting Jig Schematic and Instructions
by Dave Bell



Note: This jig is an adaptation of a version seen online.

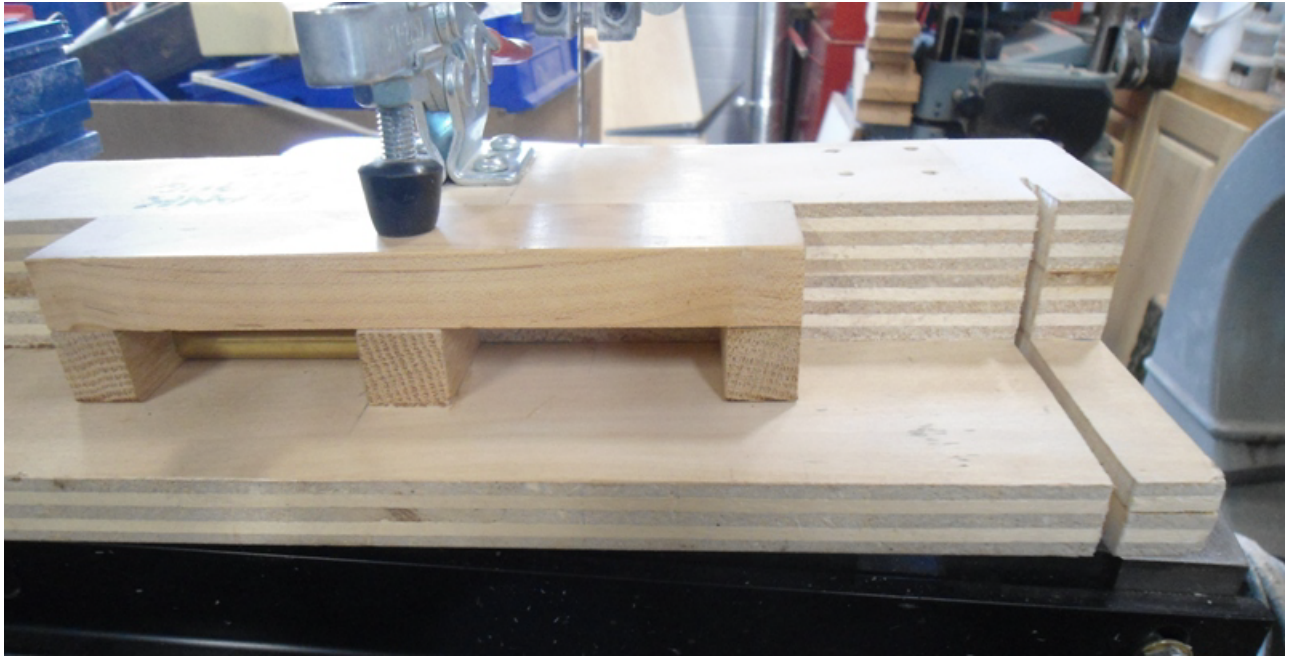


The separation block is 3/4" x 3/4" x 1 1/4" long.
The bandsaw blade slot can be cut after the jig is completed.
The bandsaw blade and mitre slot will vary from bandsaw to bandsaw.

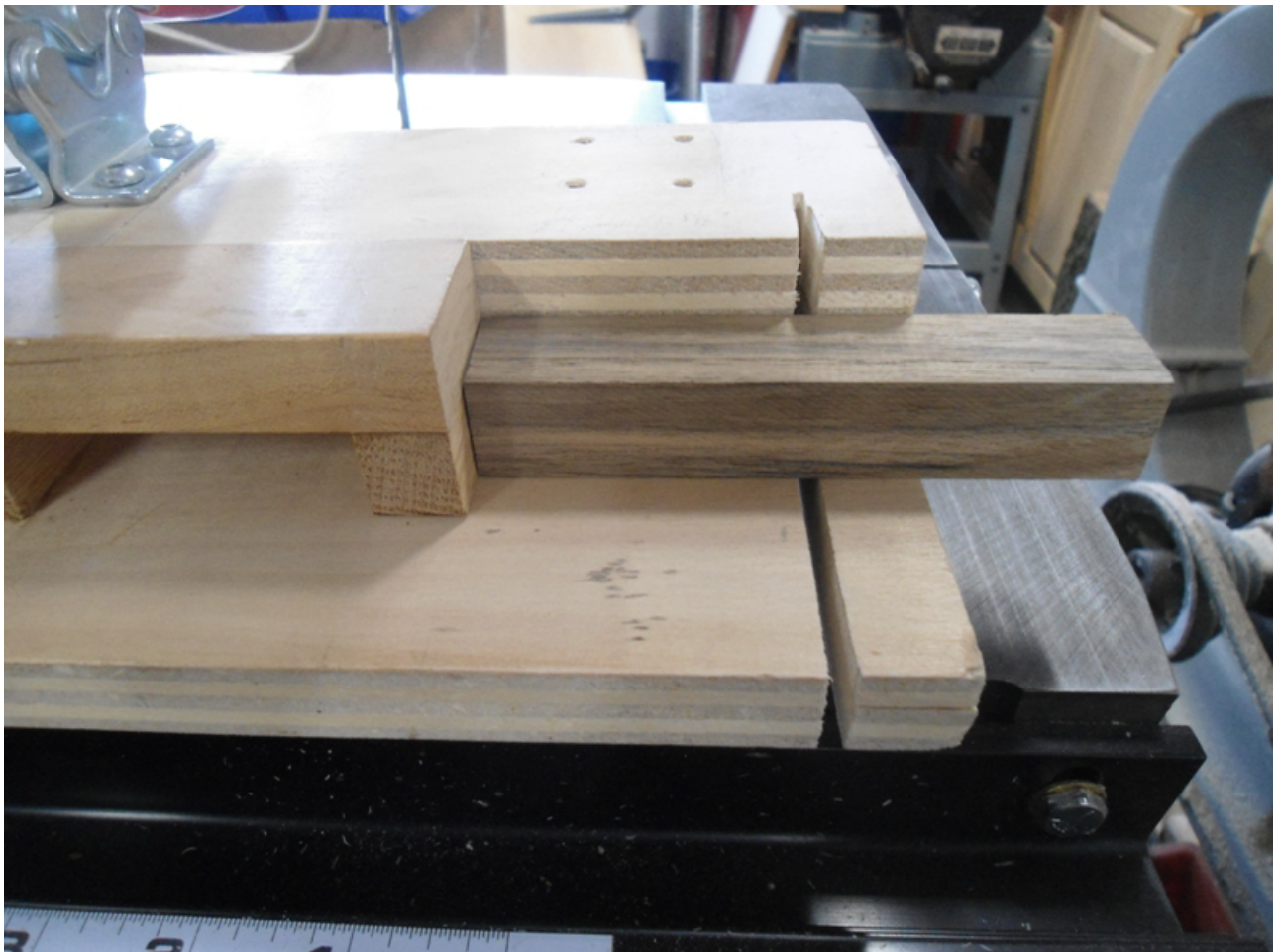


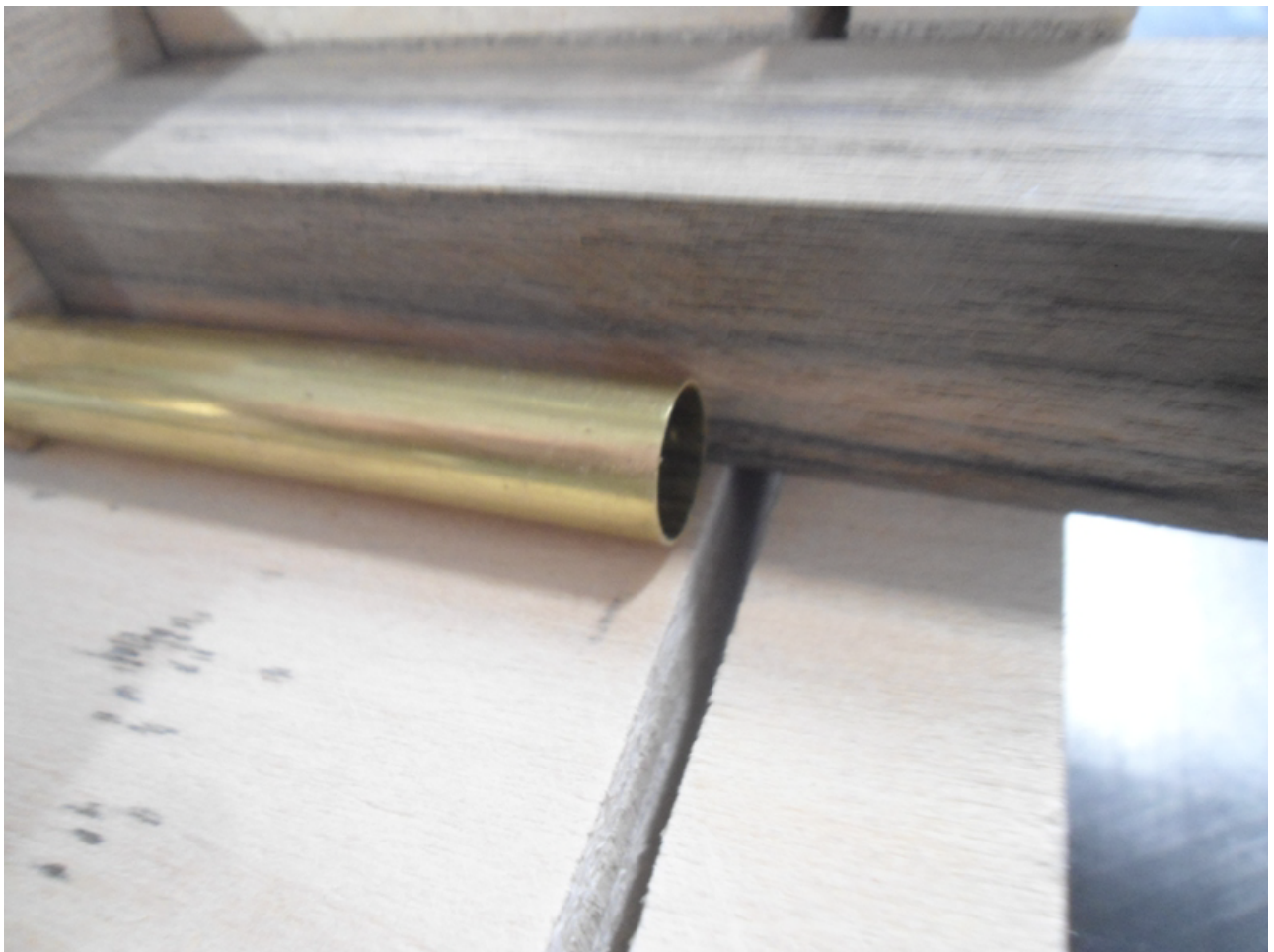
How To Use This Jig

Insert the pen tube into the jig as shown.



Place the pen blank onto the jig as shown.





The jig may need to be modified to allow for $3/32''$ - $1/8''$ extra material beyond the length of the actual pen tube for end milling the pen blank after the brass is glued into the blank. To do this, simply sand or cut the end of the Pen Blank Gauge (C) closest to the bandsaw blade.



Your jig is now completed. Happy Pen turning.